

Internal Or External BSP (British Straight Pipe Parallel)*

* All BSP inserts below can also be used to produce standard Whitworth external or internal threads of the same pitch. Whitworth & BSP thread forms are identical thus making them interchangeable.

Insert Description	OT20C	OT30C	TPI	Dec. Ptch	NPT Size	Max LOC	Recommended Tool Holder
14 mm Inserts							
14 XTM - 19 BSP	2074341	3076341	19	0.0526	G 3/8" - 19 BSP	0.5263	TMX 0075 - 50 - 14
14 XTM - 14 BSP	2074342	3076342	14	0.0714	G 1/2" & G 3/4" - 14 BSP	0.5000	TMX 0075 - 67 - 14
14 XTM - 11 BSP - S*	2074343	3076343	11	0.0909	G 1" thru G 2" - 11 BSP	0.5455	TMX 0075 - 67 - 14
21 mm Inserts							
21 XTM - 14 BSP	2074344	3076344	14	0.0714	G 3/4" - 14 BSP	0.7857	TMX 0075 - 75 - 21
21 XTM - 11 BSP	2074345	3076345	11	0.0909	G 1" thru G 2" - 11 BSP	0.8182	TMX 0075 - 88 - 21
30 mm Inserts							
30 XTM - 14 BSP	2074347	3076347	11	0.0909	External use only	1.1429	TMX 0100 - 114 - 30
30 XTM - 11 BSP	2074346	3076346	11	0.0909	G 1-1/4" thru G 2" - 11 BSP	1.1811	TMX 0100 - 114 - 30
40 mm Inserts							
40 XTM - 11 BSP	2074348	3076348	11	0.0909	G 2" - 11 BSP Internal	1.5455	TMX 0150 - 173 - 40