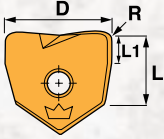


## BDS Series in PCD and CBN Tipped

### Back Draft

BDS	Tool Ordering Number	Dimensions				Grade			Description
		D	L	R	L1	XRN	TLN	HSN	
	BDS-0375-N	0.375	0.340	1/32,1/16	0.125	•	•	•	Precision ground with unique crossover design between flat bottom FB and back draft BD inserts. Allows straight walls with a larger step down than BD. Allows higher cutting speeds and feeds.
	BDS-0500-N	0.500	0.380	015,1/32,1/16	0.125	•	•	•	
	BDS-0625-N	0.625	0.457	1/32,1/16	0.125	•	•	•	
	BDS-0750-N	0.750	0.540	1/32,1/16,1/8	0.125	•	•	•	
	BDS-1000-N	1.000	0.740	1/32,1/16,1/8	0.125	•	•	•	

### PCD Tipped

For carbon milling with longer tool life

### CBN Tipped

For high speed machining or milling of high hardness materials with longer tool life and superior finishes.

**NEW!**

Higher cutting speeds and feeds with new Back Draft Tools

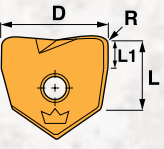
### Radius Ordering Numbers:

For .015 use ordering # .015 • For 1/32" use ordering # 02 1/16" use ordering # 04  
For 1/8" use ordering # 08

Example: 1/2" BDS-0500N-04-PCD or CBN

## BDS Series in PCD and CBN Tipped

### Back Draft

BDS	Tool Ordering Number	Dimensions				Grade			Description
		D	L	R	L1	XRN	TLN	HSN	
	BDS-10-N	10	8,5	0,1/0,8/1,0	3	•	•	•	Precision ground with unique crossover design between flat bottom FB and back draft BD inserts. Allows straight walls with a larger step down than BD. Allows higher cutting speeds and feeds.
	BDS-12-N	12	9,95	0,1/1	3	•	•	•	
	BDS-16-N	16	11,55	0,1/1/1,3	3	•	•	•	
	BDS-20-N	20	13,35	0,1/1/1,6	3	•	•	•	
	BDS-25-N	25	19,95	1/2	3	•	•	•	

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Example: 1/2" BDS-0500N-04-PCD or CBN